







ASTM STANDARDS FERRITIC AND AUSTENITIC STEELS

ASTM STANDARDS – FERRITIC STEELS

	Material	Standard	1/2"	1"	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	28"	30"	36"		
			21	34	60	89	114	168	219	273	324	355	408	457	508	610	711	762	914		
Elbows 	WPB	ASME B 16.9																			SR/LR
	WPL6	ASME B 16.9																			LR
	WP5/9/11/22	ASME B 16.9																			LR
	WP91	ASME B 16.9																			LR
Tees 	WPB	ASME B 16.9																			equal a. red.
	WPL6	ASME B 16.9																			equal a. red.
Reducers 	WPB	ASME B 16.9																			conc. a. exc.
	WPL6	ASME B 16.9																			conc. a. exc.

ASTM STANDARDS – AUSTENITIC STEELS

	Material	Standard	1/2"	1"	2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	28"	30"	36"		
			21	34	60	89	114	168	219	273	324	355	408	457	508	610	711	762	914		
Elbows 	WP 304L-S	ASME B 16.9																			LR
	WP 316L-S	ASME B 16.9																			LR
	UNS S31803/32205-S*	ASME B 16.9																			LR
	UNS S32750-S*	ASME B 16.9																			LR
Tees 	WP 304L-S (W)	ASME B 16.9																			equal a. red.
	WP 316L-S (W)	ASME B 16.9																			equal a. red.
	UNS S31803/32205-S*	ASME B 16.9																			equal a. red.
	UNS S32750-S*	ASME B 16.9																			equal a. red.
Reducers 	WP 304L-S (W)	ASME B 16.9																			conc. a. exc.
	WP 316L-S (W)	ASME B 16.9																			conc. a. exc.
	UNS S31803/32205-S*	ASME B 16.9																			conc. a. exc.
	UNS S32750-S*	ASME B 16.9																			conc. a. exc.

* Austenitic-ferritic steels

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